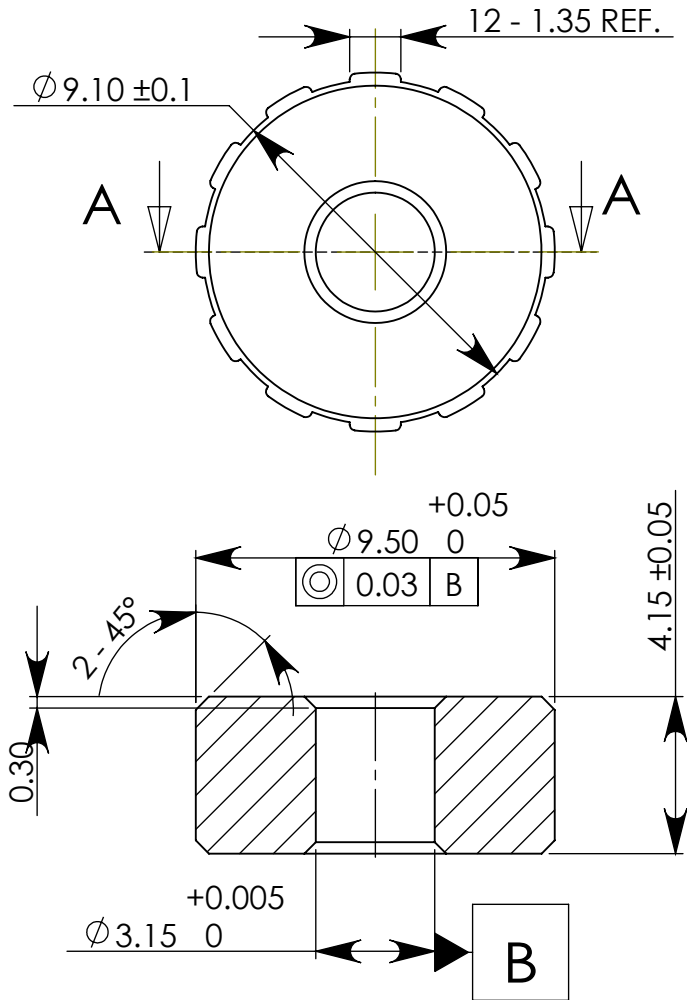


剖面 A-A

- 注:
1. 材料:1.2mm 厚锌涂层钢带, JIS 3313 SECE Ref.
  2. 零件表面都不能有披锋, 皱纹或刻痕。
  3. 除非另有说明, 否则所有尺寸都是相应的中心线对称.

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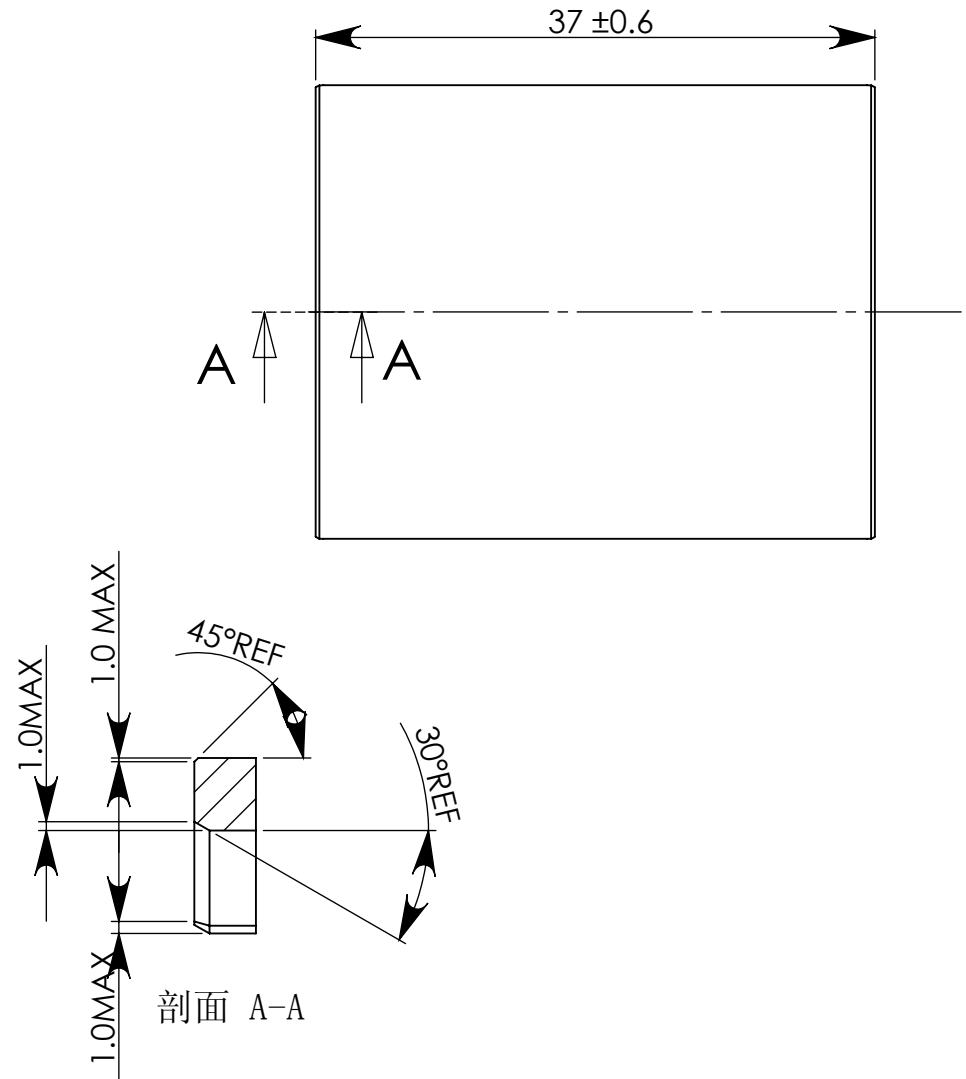
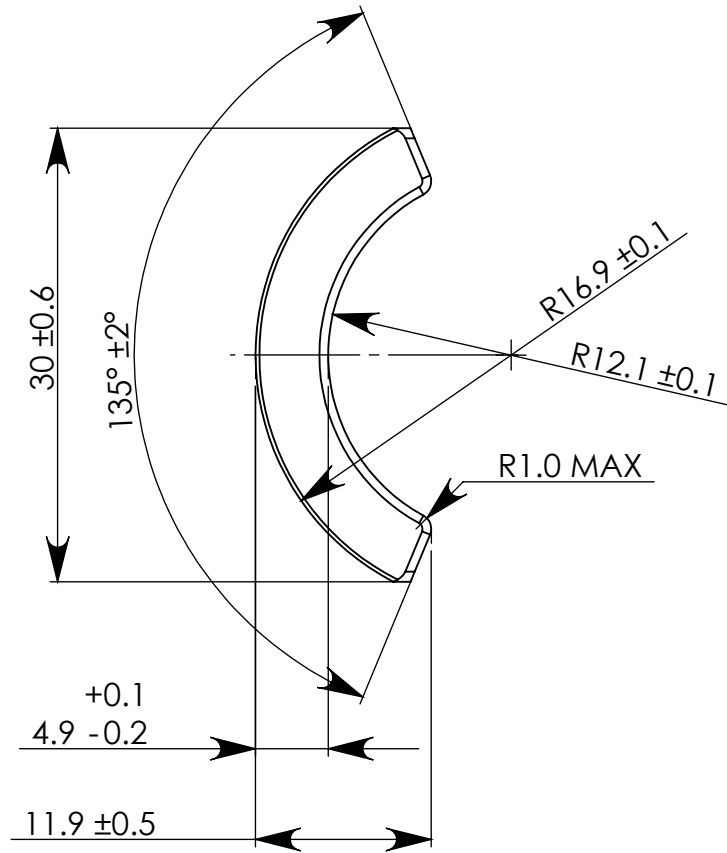
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME	DATE	<COMPANY NAME>
				DRAWN		
				CHECKED		
				ENG APPR.		
				MFG APPR.		
		MATERIAL	--	Q.A.		SIZE <b>A</b> DWG. NO. <b>018</b> SCALE:2:1    WEIGHT:    SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH	--	COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING				



- 注：  
 1>材料：铸铁青铜（待定）。  
 2>润滑油：待定。  
 3>含油量：23 +/- 2.5%总体积。  
 4>密度：5.8~6.3g/cm<sup>3</sup>。  
 5>径向破碎力：102kg Ref。  
 6>零件边缘不能有批锋。

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		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>	
		TOLERANCES:		DRAWN			
		FRACTIONAL ±		CHECKED			
		ANGULAR: MACH ± BEND ±		ENG APPR.			
		TWO PLACE DECIMAL ±		MFG APPR.			
		THREE PLACE DECIMAL ±		Q.A.			
		MATERIAL		COMMENTS:		SIZE A DWG. NO. <b>007</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1	
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

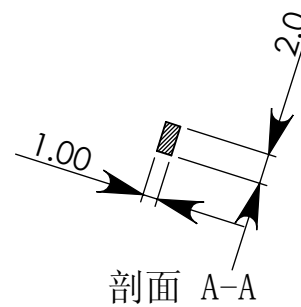
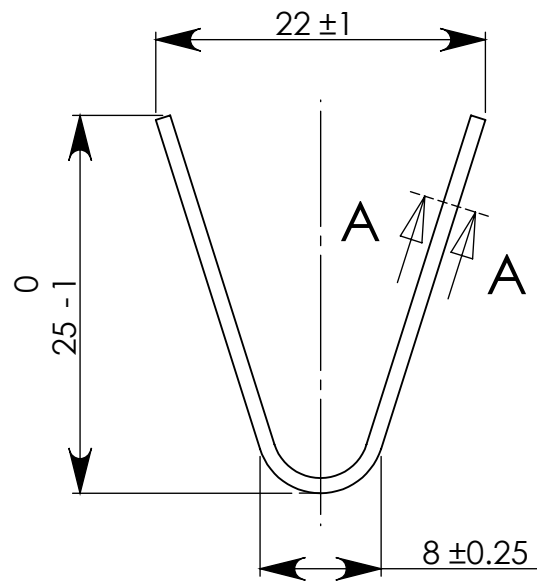


注:

1. 材料:铁氧体.
2. 磁通量:  $29600 \pm 1200 \text{ MAXWELL}$  (供应商的内部规格 REF.)
3. 零件弧度通过gage检查是可接受的.
4. Residual flux density (Br) :  $4300 \pm 100 \text{ G}$ .  
COERCIVE FORVE (Hcj) :  $3400 \pm 100 \text{ Oe}$ .
5. 供应商提供相关的退磁曲线.

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm$ THREE PLACE DECIMAL $\pm$	NAME	DATE	<COMPANY NAME>						
		MATERIAL	DRAWN								
		FINISH	CHECKED		<table border="1"> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV.</td> </tr> <tr> <td>A</td> <td>015</td> <td></td> </tr> </table>	SIZE	DWG. NO.	REV.	A	015	
SIZE	DWG. NO.	REV.									
A	015										
NEXT ASSY	USED ON		ENG APPR.								
			MFG APPR.								
APPLICATION	DO NOT SCALE DRAWING		Q.A.								
			COMMENTS:		SCALE:2:1						
					WEIGHT:						
					SHEET 1 OF 1						

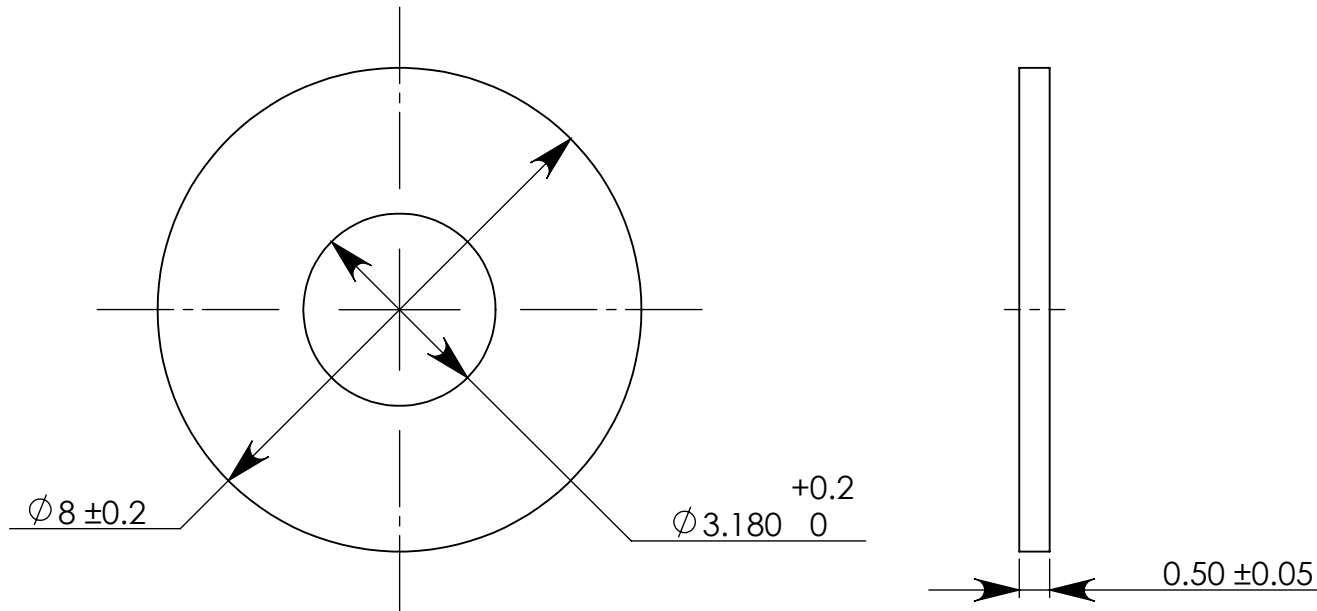


注:

1. 材料: AISI 1050 平板弹簧钢预先淬火HARDNESS R/C 35-50.
2. 弹力要求: >5kg (顶部尺寸从22mm压缩到12mm时).

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		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>
		TOLERANCES:		DRAWN		
		FRACTIONAL ±		CHECKED		
		ANGULAR: MACH ± BEND ±		ENG APPR.		
		TWO PLACE DECIMAL ±		MFG APPR.		
		THREE PLACE DECIMAL ±		Q.A.		
		MATERIAL --		COMMENTS:		SIZE A DWG. NO. <b>016</b> REV.
NEXT ASSY	USED ON	FINISH --				
APPLICATION		DO NOT SCALE DRAWING		SCALE:2:1 WEIGHT: SHEET 1 OF 1		



注：  
材料：0.5mm 酚醛树脂纤维绝缘板。

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		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>
		TOLERANCES:		DRAWN		
		FRACTIONAL $\pm$		CHECKED		
		ANGULAR: MACH $\pm$ BEND $\pm$		ENG APPR.		
		TWO PLACE DECIMAL $\pm$		MFG APPR.		
		THREE PLACE DECIMAL $\pm$		Q.A.		
		MATERIAL		COMMENTS:		SIZE A DWG. NO. <b>005</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

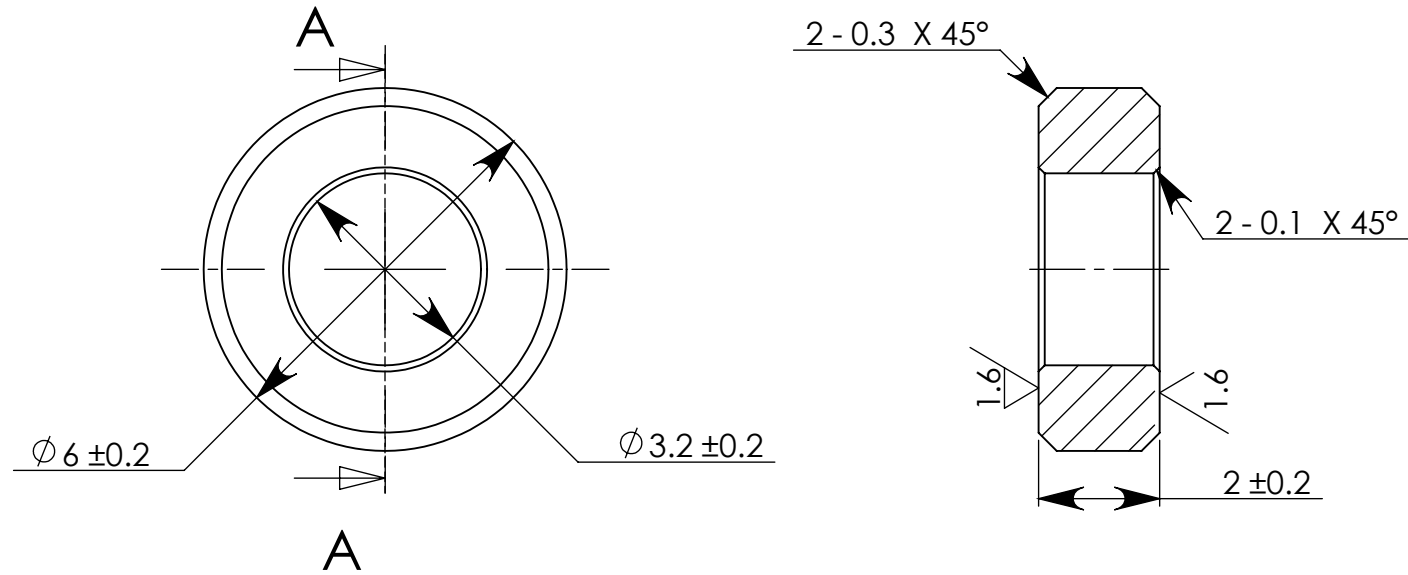


注:

1. 标称电容量: 100nF (0.1uF). 容值代码: 104.
2. 额定电压: 50V, 耐压值75V.
3. 电容尺寸:  $\phi 4.6 \sim 5.5$ mm.
4. 工作温度:  $-30^{\circ}\text{C} \sim 85^{\circ}\text{C}$ .
5. 引脚距离: 2.5mm. 引脚外径 $\phi 0.5$ mm.

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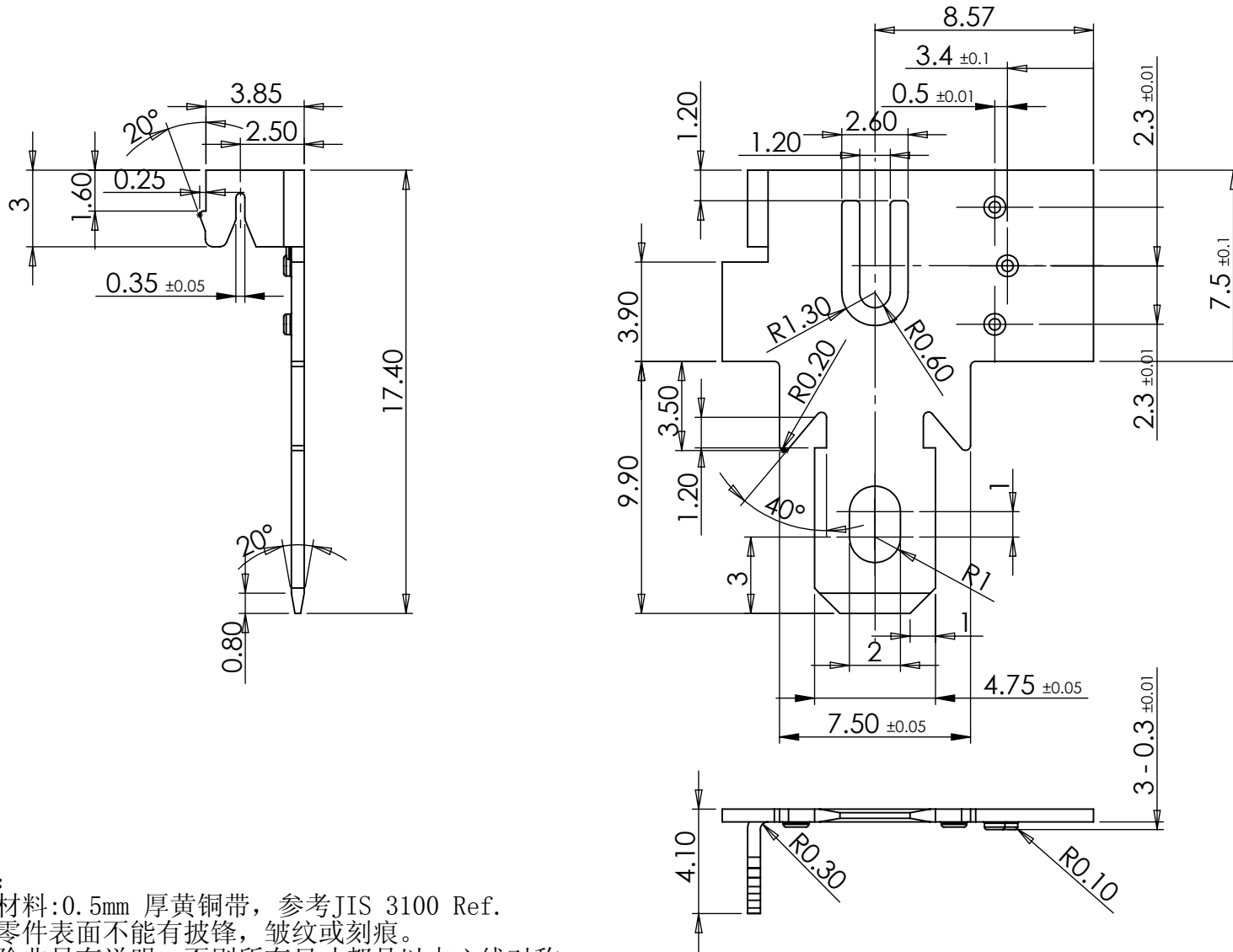
		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>	
		TOLERANCES:		DRAWN			
		FRACTIONAL $\pm$		CHECKED			
		ANGULAR: MACH $\pm$ BEND $\pm$		ENG APPR.			
		TWO PLACE DECIMAL $\pm$		MFG APPR.			
		THREE PLACE DECIMAL $\pm$		Q.A.			
		MATERIAL		COMMENTS:			
		---					
NEXT ASSY	USED ON	FINISH				SIZE	DWG. NO.
		---				A	013
APPLICATION		DO NOT SCALE DRAWING				SCALE:2:1	WEIGHT:
						SHEET 1 OF 1	



- 注:
1. 材料: 黄铜棒, 参考JIS H3250或类似.
  2. 零件表面无批锋.

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm$ THREE PLACE DECIMAL $\pm$	NAME	DATE	<COMPANY NAME>
		MATERIAL	DRAWN		
		FINISH	CHECKED		
			ENG APPR.		
			MFG APPR.		
NEXT ASSY	USED ON		Q.A.		SCALE: 2:1    WEIGHT:    SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		
			SIZE	DWG. NO.	REV.
			A	003	



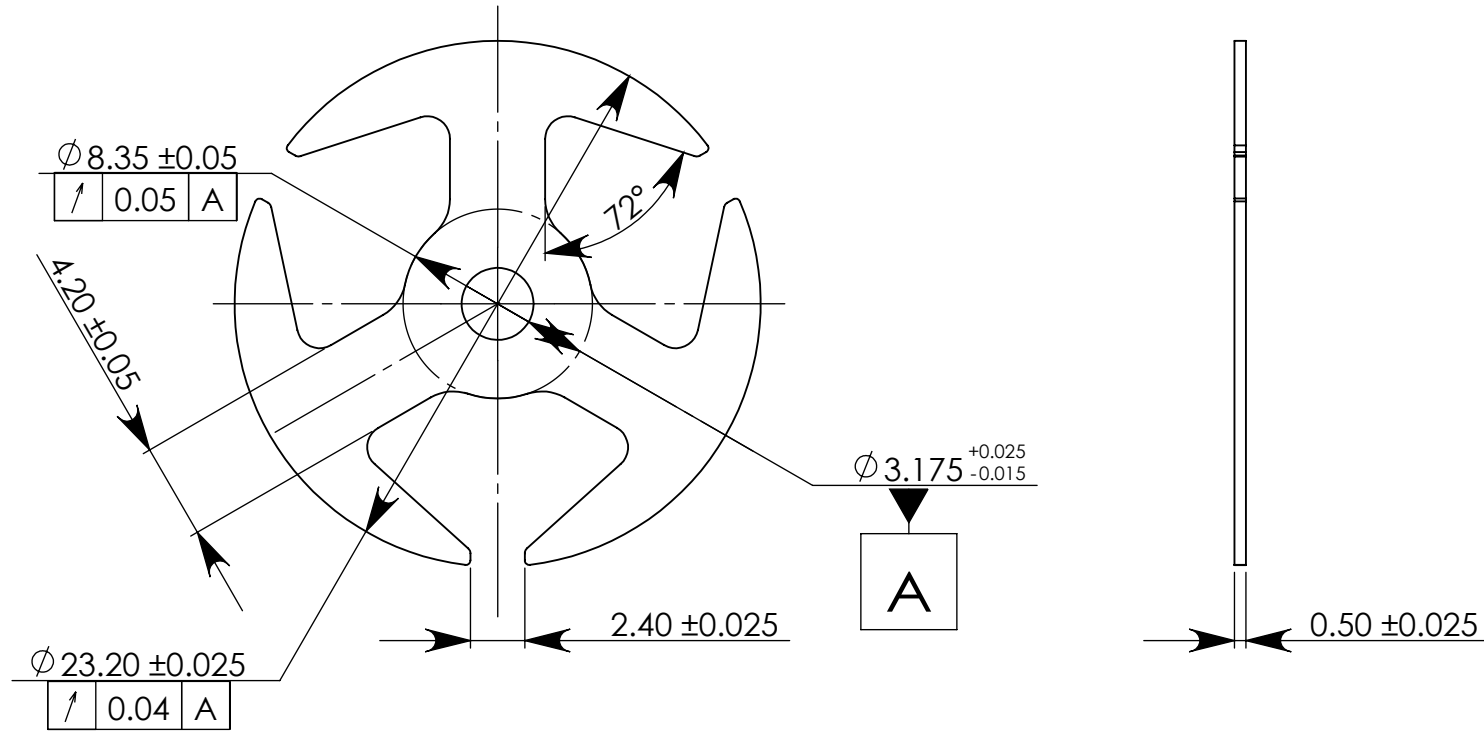
注:

1. 材料:0.5mm 厚黄铜带, 参考JIS 3100 Ref.
2. 零件表面不能有披锋, 皱纹或刻痕。
3. 除非另有说明, 否则所有尺寸都是以中心线对称。

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			DRAWN		
			CHECKED		SIZE A
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		DWG. NO. <b>012</b>
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			REV.
			SCALE:2:1	WEIGHT:	SHEET 1 OF 1



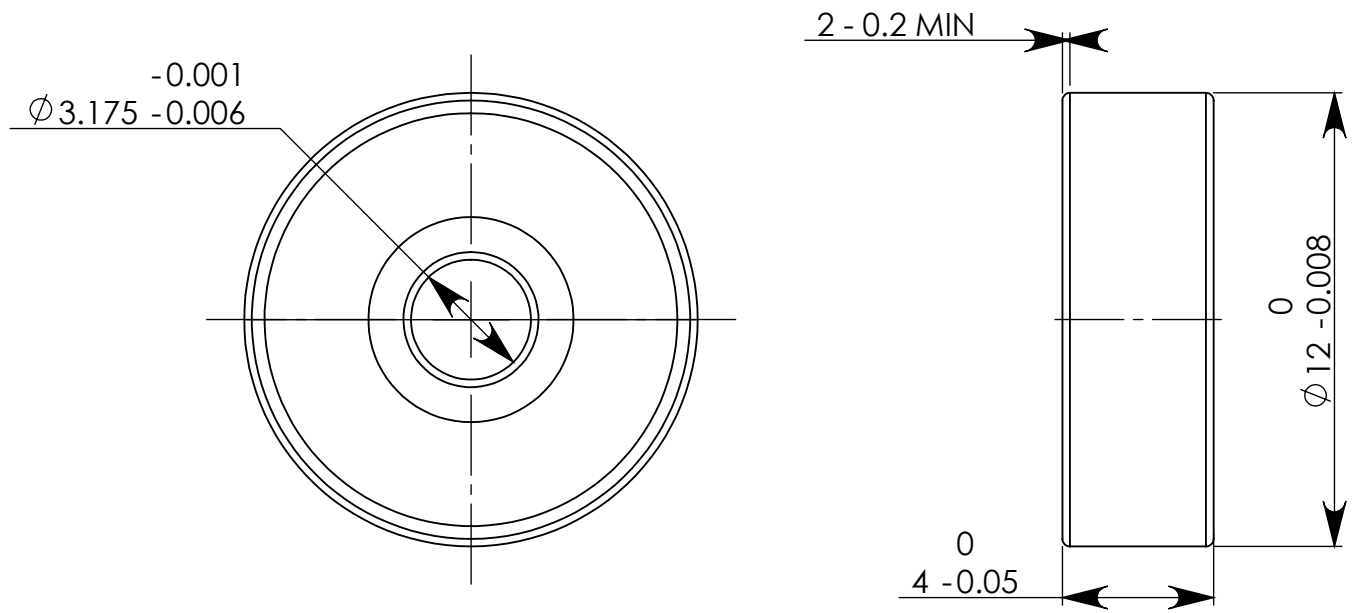


注:

1. 材料:  $0.5 \pm 0.025$ mm厚硅钢片, 参考 JIS-C2552-50A0880或类似等级.
2. 披锋不能大于 $0.025$ mm.
3. 零件平面度在 $0.05$ mm以内.

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm$ THREE PLACE DECIMAL $\pm$	NAME	DATE	<COMPANY NAME>
			DRAWN		
			CHECKED		
			ENG APPR.		
		MATERIAL	MFG APPR.		
		FINISH	Q.A.		
NEXT ASSY	USED ON		COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			
SIZE	DWG. NO.				REV.
A	002				
SCALE:2:1	WEIGHT:				SHEET 1 OF 1

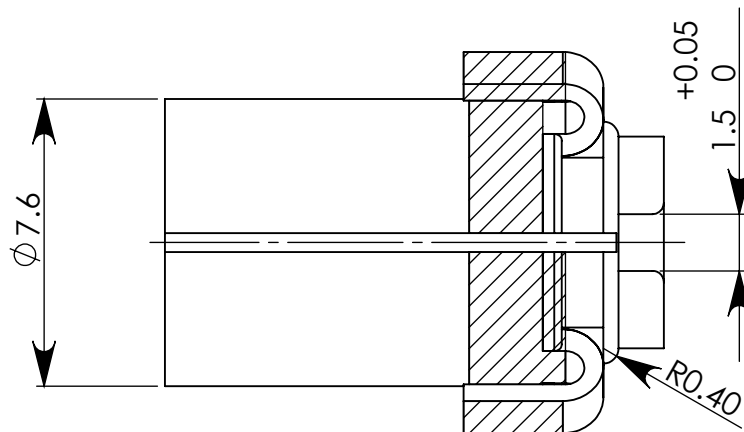
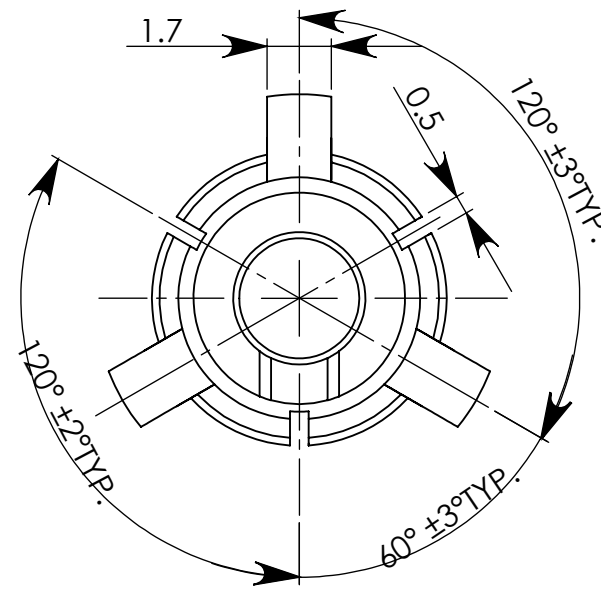
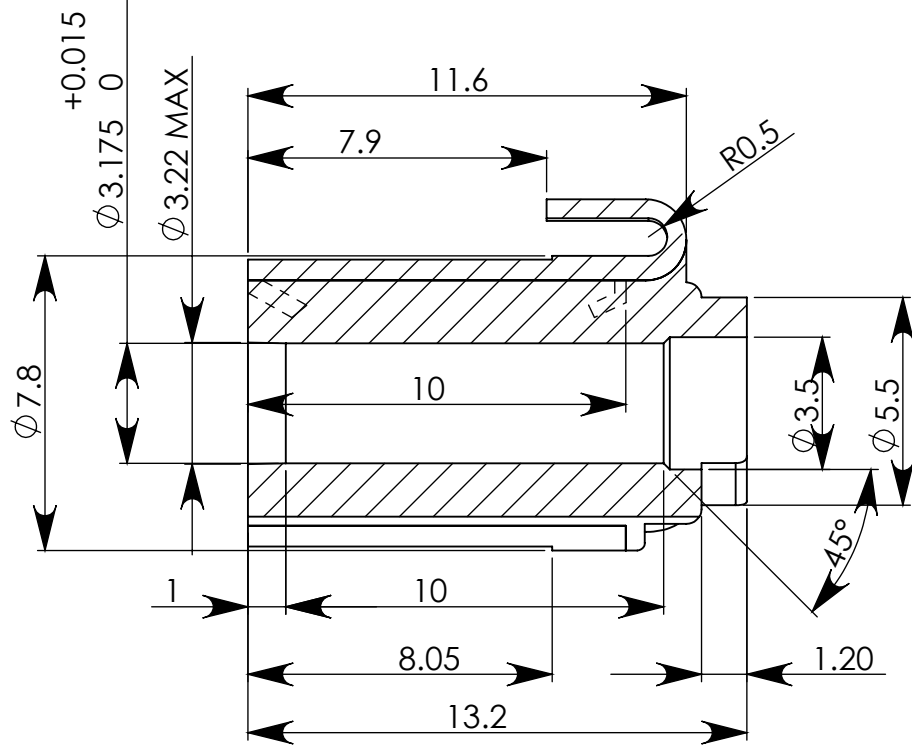


注:

1. 径向跳动: 内径0.005 MAX, 外径0.010 MAX。
2. 径向油隙: 0.008~0.013mm
3. 轴向油隙: 0.03~0.10mm
4. 润滑油名称: 待定.  
含油量: 20~30mg (25~35%)
5. 工作温度:  $-40^{\circ}\text{C} / +125^{\circ}\text{C}$ .
6. 密封类型: 双重金属盖密封 -60 /3.175-2RS
7. 额定工作转速: 10000 RPM Min.

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		MATERIAL --		DRAWN			
		FINISH --		CHECKED		SIZE A DWG. NO. <b>017</b> REV. SCALE: 2:1 WEIGHT: SHEET 1 OF 1	
NEXT ASSY	USED ON			ENG APPR.			
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.			
				Q.A.			
				COMMENTS:			

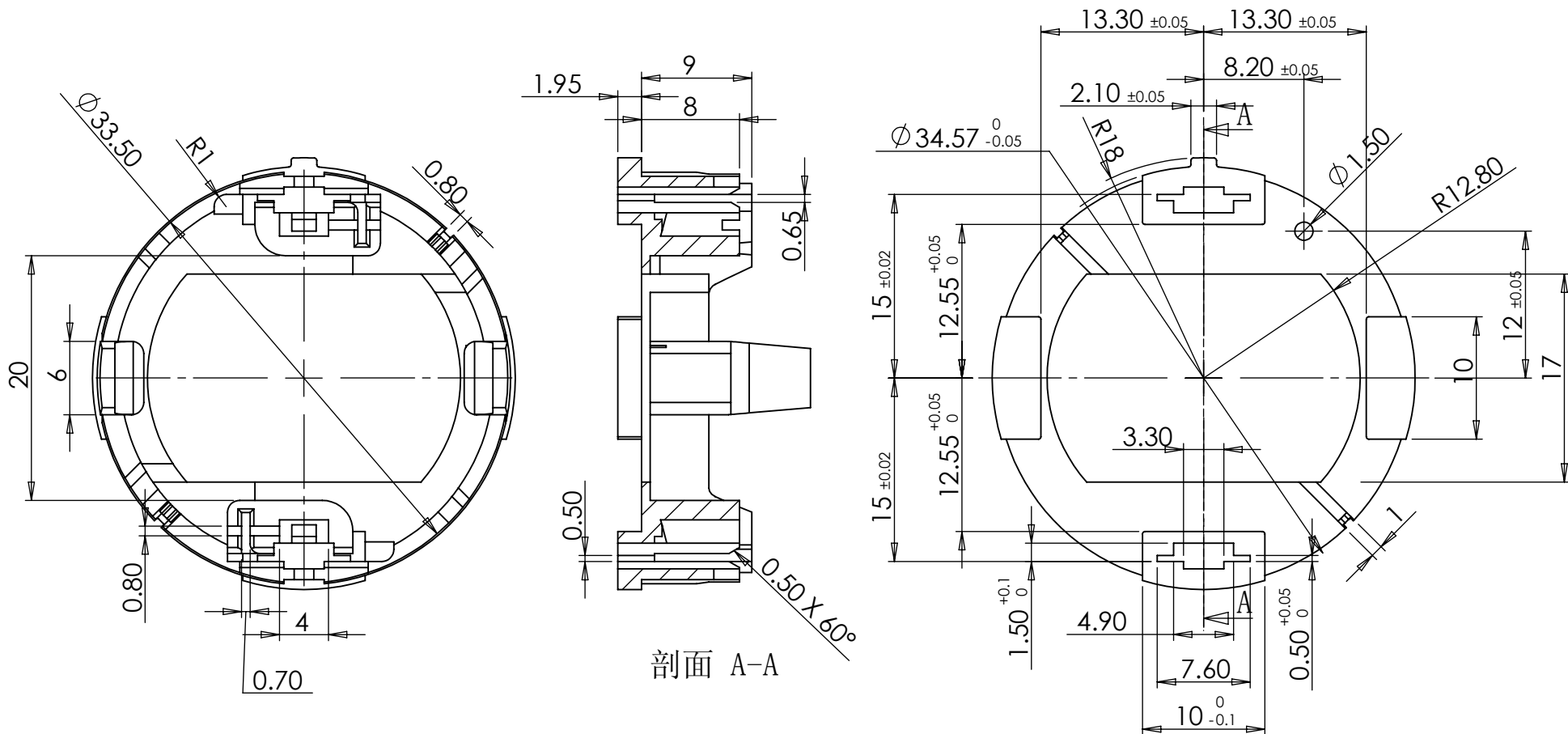


注:

1. 材料: 铜巴-Silver bearing copper, Ag (8oz/ton) 或类似材料. 绝缘部分-酚醛或类似材料.
2. 同心度: 0.02 T. I. R
3. 加工后的铜镶件厚度不能小于0.5mm.
4. HI-POT测试: 铜巴和铜巴之间500 VAC MIN. 铜巴和轴之间1000 VAC MIN.
5. 铜勾处松脱力: 10Kg Min(焊接前), 8KgMin(焊接后).
6. 铜巴和铜巴之间的段差不能超过0.010mm.
7. 电木连接铜巴区域不能有毛刺, 裂缝或松动等现象.

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		MATERIAL --	DRAWN		
		FINISH --	CHECKED		SIZE A DWG. NO. <b>004</b> SCALE:2:1 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON		ENG APPR.		
APPLICATION		DO NOT SCALE DRAWING	MFG APPR.		
			Q.A.		
			COMMENTS:		REV.

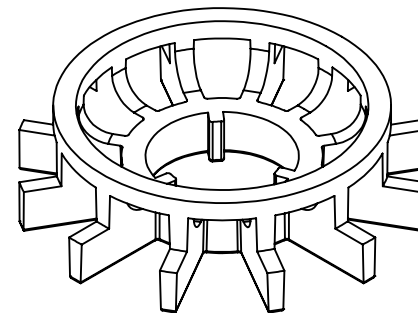
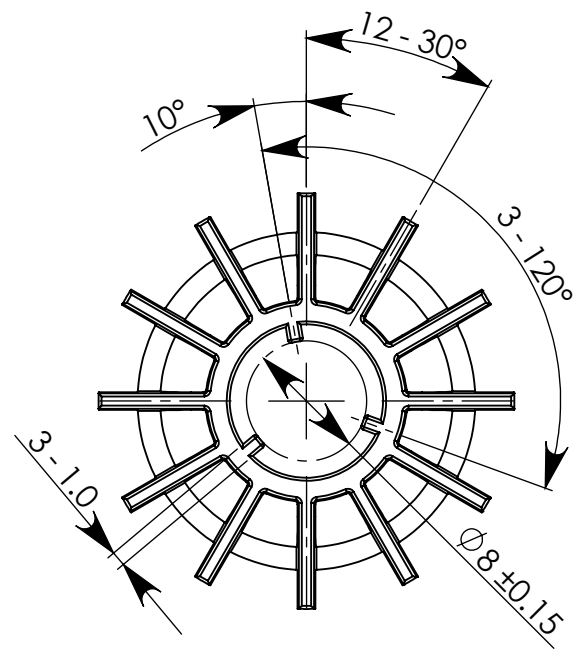
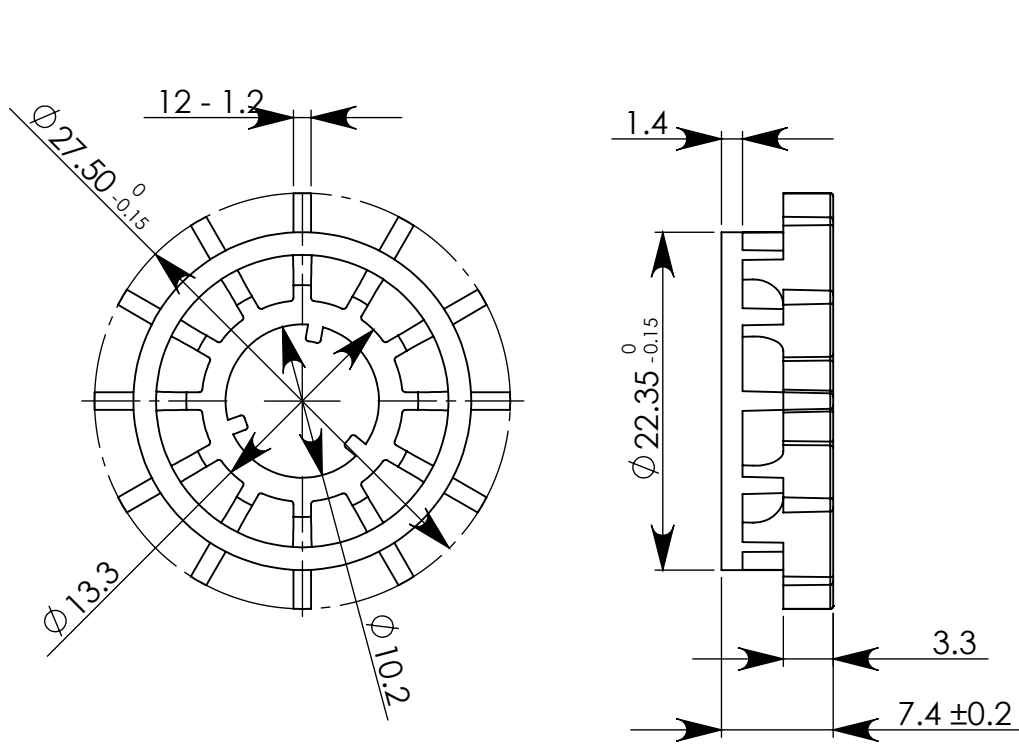


注:

1. 材料:PA66+33%GF (Natural color).
2. 未注拔模1.0°.
3. 未注尺寸同3D对应.
4. 零件披锋<0.2mm.
5. 除非另有说明, 否则所有尺寸都是以中心线对称.

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		MATERIAL	DRAWN		
		FINISH	CHECKED		SIZE A DWG. NO. <b>008</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON		ENG APPR.		
			MFG APPR.		
APPLICATION	DO NOT SCALE DRAWING		Q.A.		
			COMMENTS:		



- 注:
1. 材料:PA66+33%GF (Natural color).
  2. 未注拔模1.5°.
  3. 未注尺寸同3D对应。
  4. 零件披锋<0.2mm.

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		TOLERANCES:		DRAWN		
		FRACTIONAL ±		CHECKED		
		ANGULAR: MACH ± BEND ±		ENG APPR.		
		TWO PLACE DECIMAL ±		MFG APPR.		
		THREE PLACE DECIMAL ±		Q.A.		
		MATERIAL --		COMMENTS:		SIZE A DWG. NO. <b>006</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH --				
APPLICATION		DO NOT SCALE DRAWING				

### 漆皮线规格:

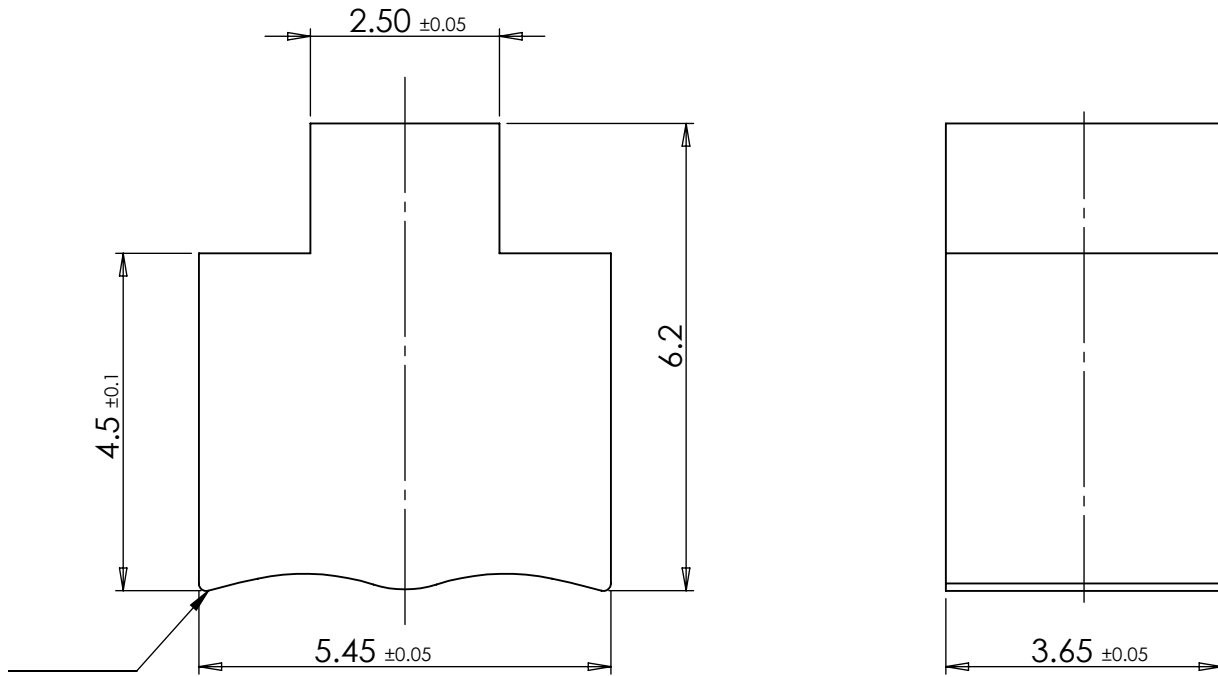
- 1> 聚酯亚胺 AIW Class C (200°C)
- 2> 线径: 0.7mm.
- 3> 用量: 0.012Kg

### 电气绝缘粉末/喷胶粉:

1. 3M266 电气绝缘树脂或者类似胶粉。
2. 用量: 0.002Kg

### 转子混合胶:

1. 环氧胶属于双组份的,需要 AB 胶按 2:1 的比例均匀混合使用,  
参考永宽 320.
2. 用量: 0.002Kg

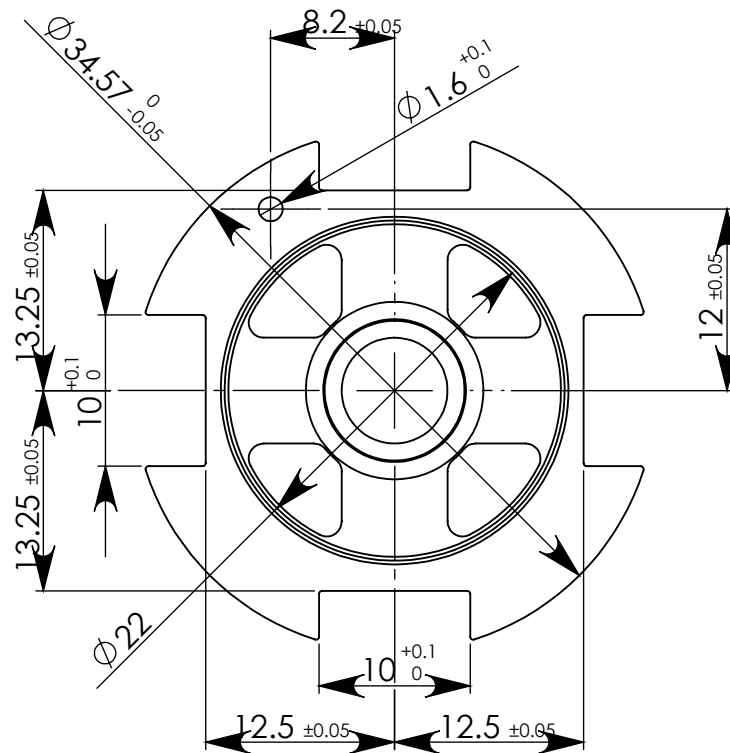
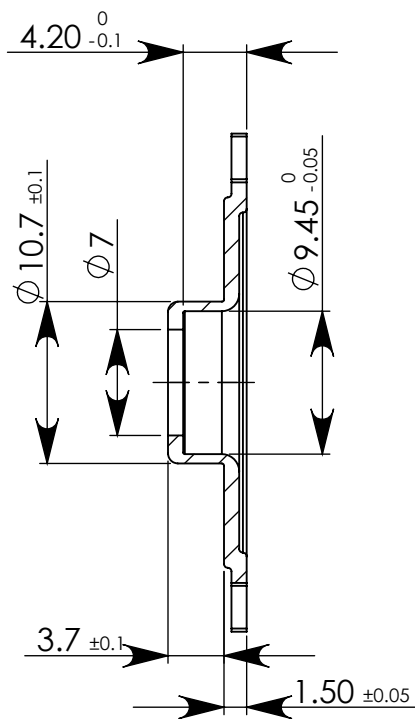
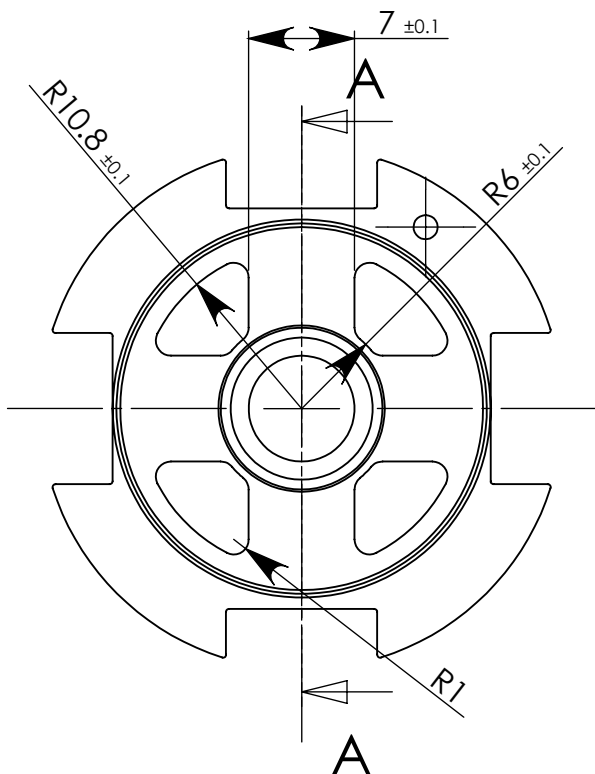


注:

1. 材料: 金属石墨, 50%Cu.
2. 重量:   TBD   mg (密度: 1.65 g/cm<sup>3</sup> ref.)
3. 肖氏硬度: 30 REF.
4. 电阻率: 250 μΩm. Ref.
5. 抗折强度待定.

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		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>	
		TOLERANCES:		DRAWN			
		FRACTIONAL ±		CHECKED			
		ANGULAR: MACH ± BEND ±		ENG APPR.			
		TWO PLACE DECIMAL ±		MFG APPR.			
		THREE PLACE DECIMAL ±		Q.A.			
		MATERIAL		COMMENTS:		SIZE A DWG. NO. <b>010</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1	
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					



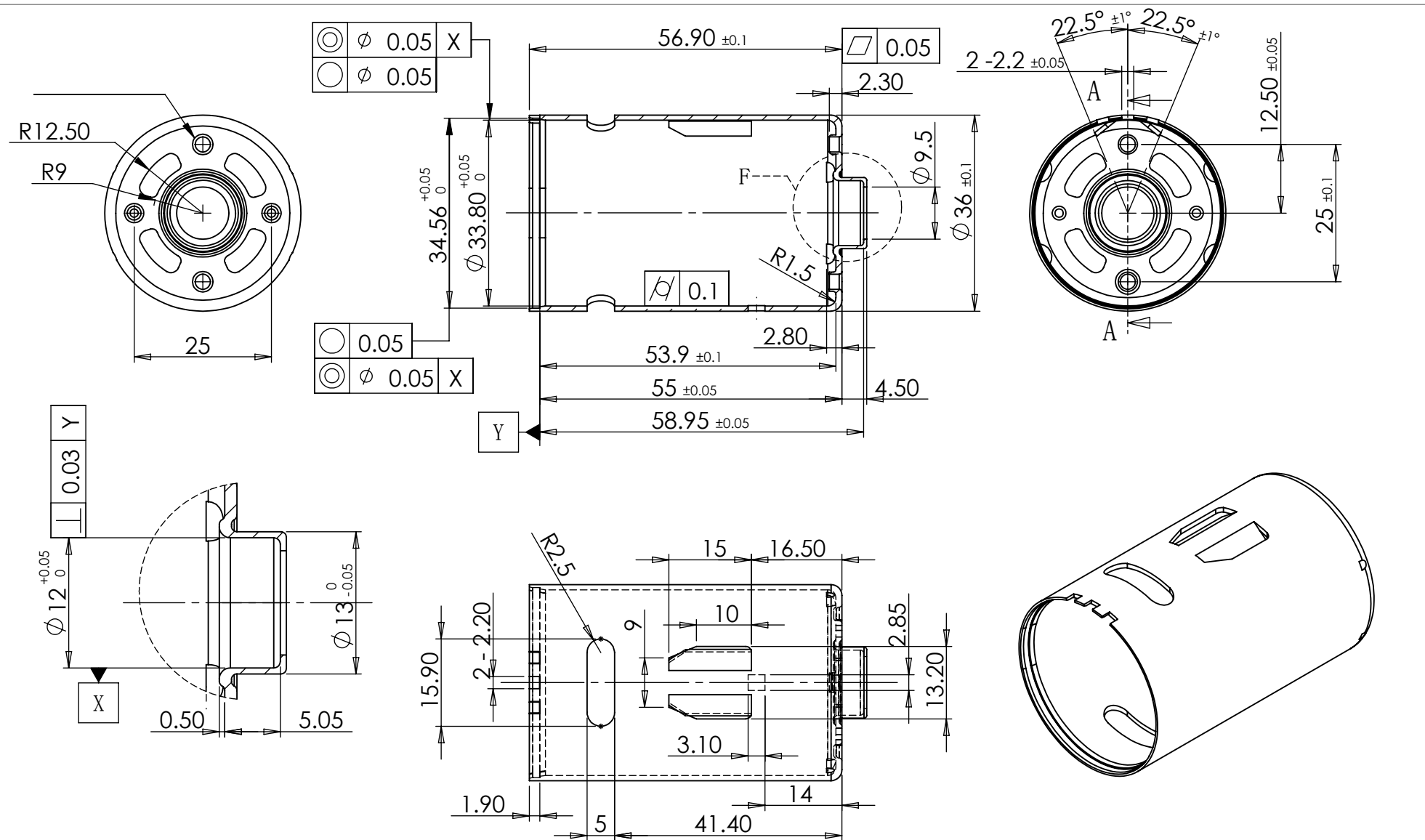
注:

1. 材料:1.10mm 厚镀锌涂层钢带, JIS G3313 SECD Ref
2. 所有零件表面都不能有披锋, 皱纹或刻痕。

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		MATERIAL --		DRAWN		
		FINISH --		CHECKED		SIZE A DWG. NO. <b>011</b> REV. SCALE:2:1 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON			ENG APPR.		
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.		
				Q.A.		
				COMMENTS:		

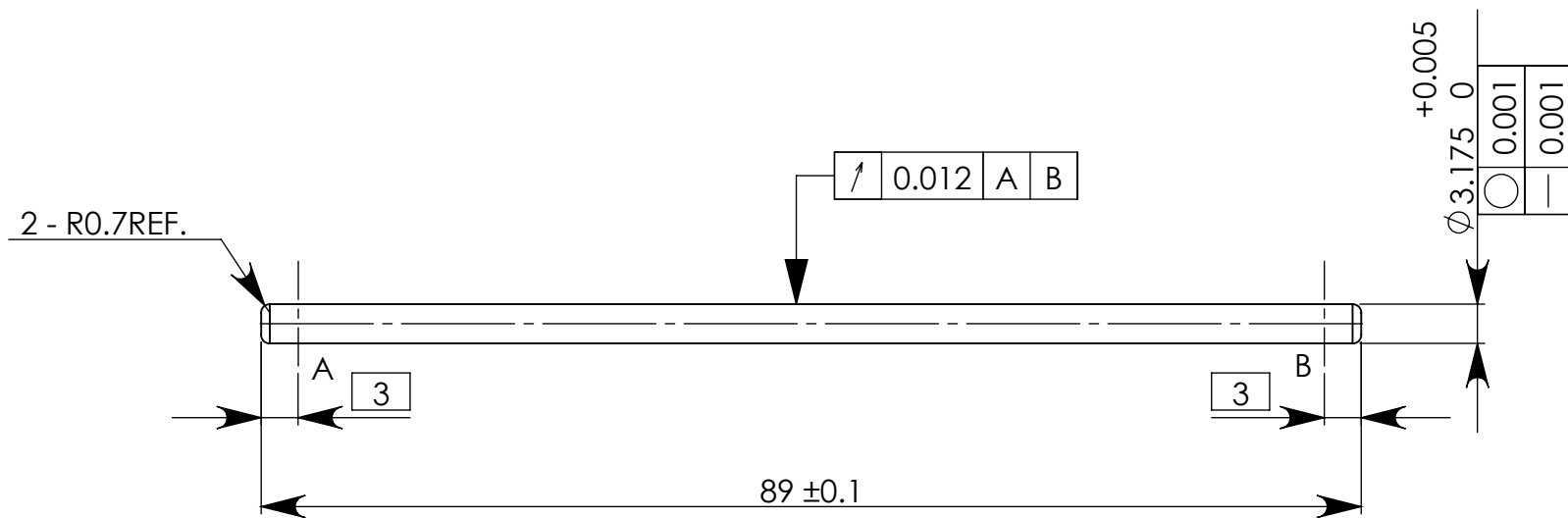




- 注:
1. 材料: 1.0mm 厚镀锌涂层钢带, JIS G3313 SECD Ref.
  2. 所有零件表面都不能有披锋, 皱纹或刻痕。
  3. 除非另有说明, 否则所有尺寸都是相应的中心线对称。

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		DIMENSIONS ARE IN INCHES		NAME		DATE	
		TOLERANCES:		DRAWN			
		FRACTIONAL ±		CHECKED			
		ANGULAR: MACH ± BEND ±		ENG APPR.			
		TWO PLACE DECIMAL ±		MFG APPR.			
		THREE PLACE DECIMAL ±		Q.A.			
		MATERIAL		COMMENTS:			
		--					
NEXT ASSY		USED ON					
		FINISH					
		--					
APPLICATION		DO NOT SCALE DRAWING					
				SIZE		REV.	
				A			
				DWG. NO.		014	
				SCALE: 2:1		WEIGHT:	
						SHEET 1 OF 1	

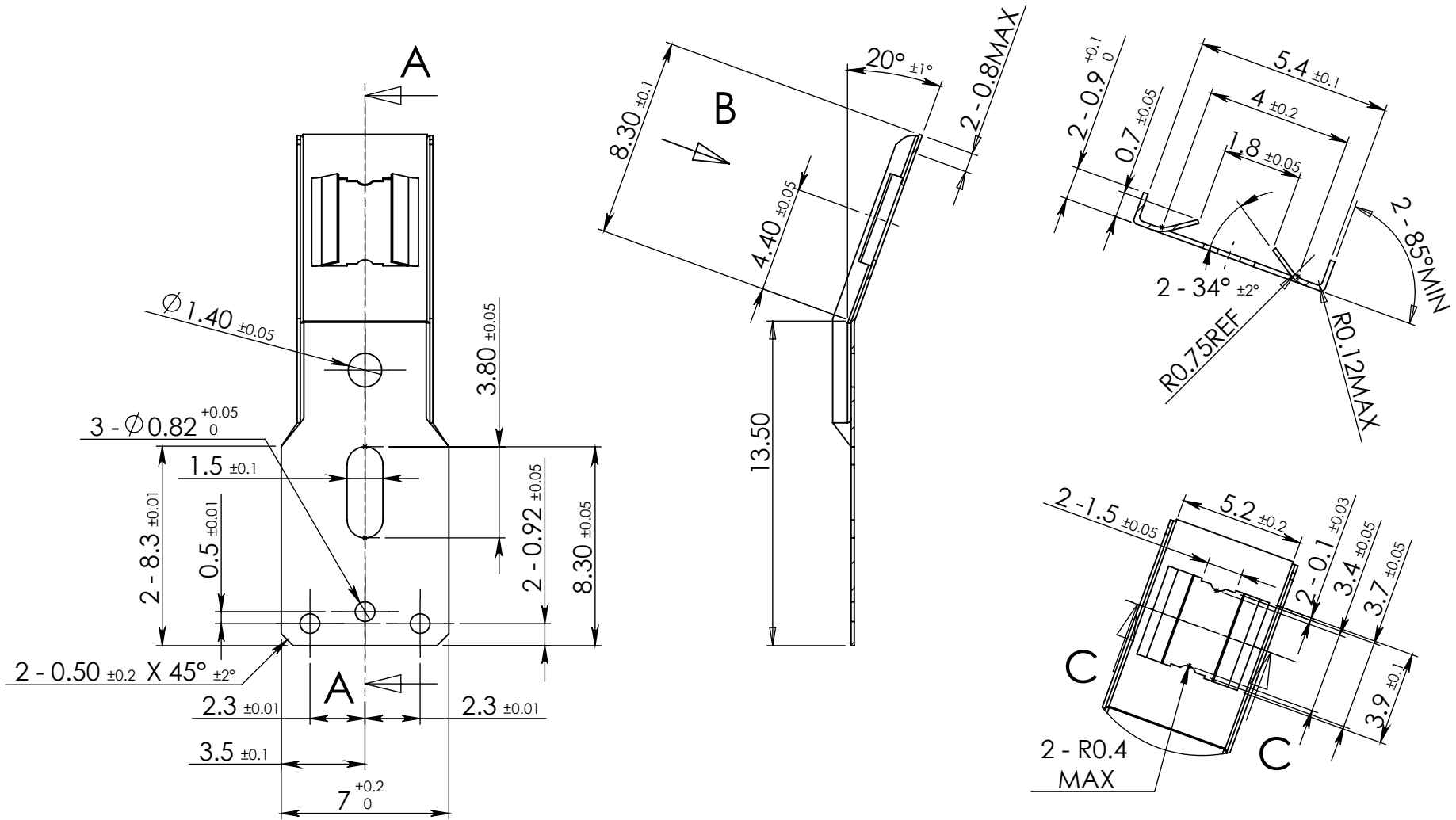


注:

- 1>材料: 硬拉钢丝 JIS G3521-SWC或者类似。
- 2>表面硬度: HV>350.
- 3>表面处理: 镀镍 (厚度>0.002mm).
- 4>表面粗糙度:  $R_{max} 0.3 \sim 0.8\mu m$ .
- 5>轴表面无刻痕或毛刺, 两端不允许有不规则形状

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		DIMENSIONS ARE IN INCHES		NAME	DATE	<COMPANY NAME>
		TOLERANCES:		DRAWN		
		FRACTIONAL ±		CHECKED		马达轴
		ANGULAR: MACH ± BEND ±		ENG APPR.		
		TWO PLACE DECIMAL ±		MFG APPR.		
		THREE PLACE DECIMAL ±		Q.A.		
		MATERIAL --		COMMENTS:		SIZE A
NEXT ASSY	USED ON	FINISH --				
APPLICATION		DO NOT SCALE DRAWING				001
						REV.
						SCALE:2:1
						WEIGHT:
						SHEET 1 OF 1



- 注:
1. 除非另有说明, 否则所有尺寸都是相应的中心线对称.
  2. 材料: 0.13mm厚镀铜带- JIS H3130 C1700 R-1/4H.
  3. 除非另有说明, 否则其他圆角R0.15 REF.

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	NAME	DATE	<COMPANY NAME>
			DRAWN		
			CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		
NEXT ASSY	USED ON	FINISH --			SIZE A
APPLICATION		DO NOT SCALE DRAWING			DWG. NO. 009
					REVISIONS
					SCALE:2:1
					WEIGHT:
					SHEET 1 OF 1