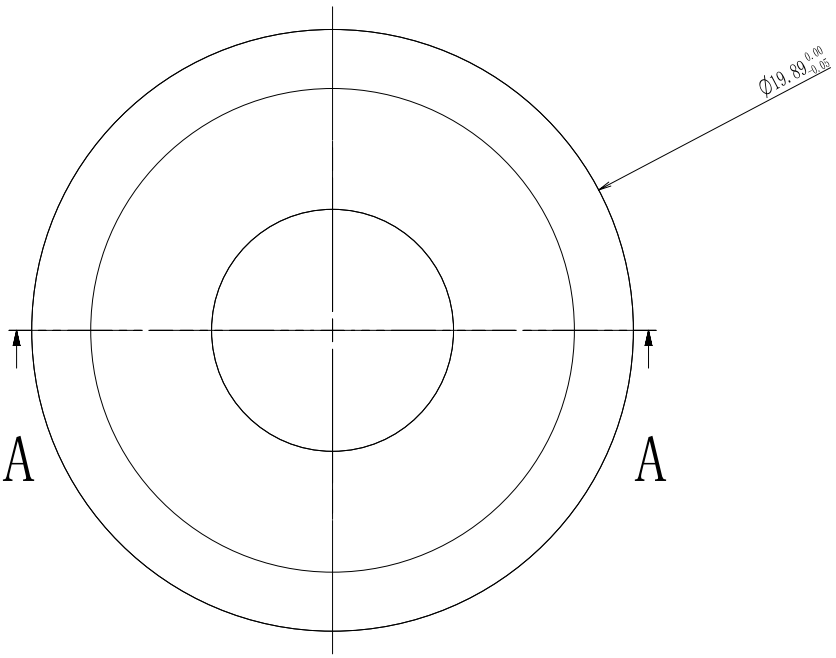
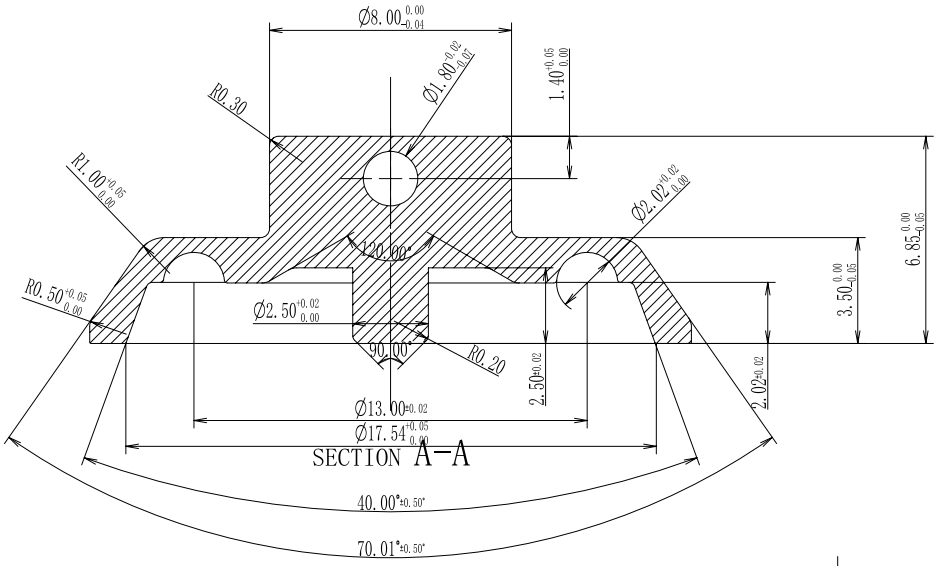
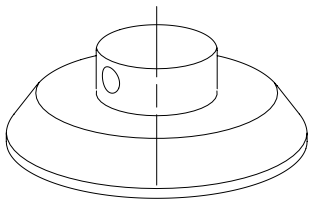
q,	
p, offset	√
o, Gyration	√
n, Distribute	√
m, Q'TY	√
l, Note	√
k, FinishSigh	√
j, Heat Treatment	√
i, Material	√
h, Name	√
g, Daw No.	√
f, Tolerance	√
e, Machining SupportLine	√
d, Position	√
c, HEIGHT (DEPTH)	√
b, Measure	√
a, SHAPE	√
DESIGN CHECK	
PROCESS SHEET	
FINISHING	
PROCESS	
PROJECTION	
WEDM	
MC	
NF	
NL	
EDM	
NGJ	
NPG	
OUT	







Direct Machining
Layout

SYM.	DATE	EXCH. No.	REVISION	NC
1.				

2018.11.02	1
Model	Q'TY

Manufactuter 公司名称	
Type 型号	
Grade 编号	
Color 颜色	

FINISH/ROGHNESS 表面仕上	SURFACE TREATMENT 表面处理
HEAT TREATMENT 熱处理	MATERIAL 材料
	SUS303

OVER 250 UP TO 1000	±0.3	±0.5	±1	±
OVER 63 UP TO 250	±0.2	±0.3	±0.6	±
OVER 16 UP TO 63	±0.1	±0.2	±0.4	±
OVER 0 UP TO 16	±0.05	±0.1	±0.2	±
UNIT (mm)	A	B	C	S
ANGLE ±	TOLERANCE			

APPROVED	CHECKED	CHECKED	DESIGNED	DRAW
				郭红传

SCALE 1:1
DATE 2018.11.02

NAME Following from-a02
DRAW. Following from
No.